-4-4- WEL	t Secretar		COME Y	107ac Abelian	.1617. 102.	
VAR.	2003-03	9 GRR	*	#7	10	
51%.	5%. 10 Sta.					
WLD: No.	CHARGOST ALL SPLANS NO. OF SPLANS					

★ WILL, KENDAL, KANE, DU PAGE AND COOK CONTRACT 62601

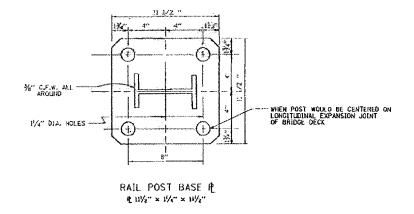
NOTE: FOR DETAILS OF RAIL ELEMENTS, RAIL SPLIGING, NUT, BOLT AND SIDE VIEW OF RAIL, SEE STANDARD 630001

1. WELDS SHALL BE GROUND SMOOTH

POSTS SHALL BE CUI AND WELDED TO THE BASE PLATE SO THAT THE POST WILL BE PLUMB WHEN ERECTED.

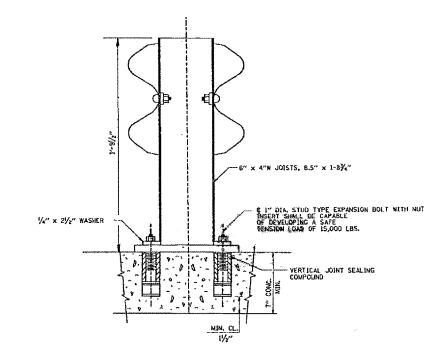
TWO PERCENT (22) OF ALL ANCHOR BOLTS SHALL BE TEST LOADED IN PLACE, MINIMUM TEST LOADER KIPS. IF ONE ANCHOR BOLT FAILS DURING THE TEST, TWO DITHER ANCHOR BOLTS SHALL BE TESTED, TESTING EQUIPMENT SHALL BE BOLT COMPANIES.

PROVIDE 1/4" AND 2/4" GALVANIZED SHIMS FOR 25% OF THE POSTS.



NOTE

ALL WELDS SHALL BE GROUND SMOOTH. POSTS SHALL BE CUT AND WELDED TO THE TO THE BASE PLATE SO THAT THE POSTS WILL BE PLUMB WHEN ERECTED.



ILLINOIS DEPARTMENT OF TRANSPORTATION

ANCHOR DETAIL FOR STEEL PLATE BEAM GUARD RAIL ON CONCRETE

SCALE: NONE DATE: 10-31-88 DRAWN BY R.F.L. CHECKED BY